



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEA62309
Job Sheet 194454



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/2/19

Job Tracking No:

Due Date: 6/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	6/20/19		0.00	0.00	Small Fab - 1		DAS 71 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7	19-5-16	
105	Small Fab - 2 - B4B	1 pcs	6/20/19		0.00	2.22	Small Fab - 1 - B4B		MK
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	6/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S182084



Part: RBEA62309

Job No: 194454

Serial No/Batch: S182084

Revision: T

Inspector:

Exp Date:

Instructions:

Date: 05/16/19

Plex 5/2/19 1:57 PM Dart.lajeunesse.marie

JUN 06 2019

DAS
40
9-89

130	Packaging 3-1 - Stock - B4B	1 pcs	6/20/19	0.00 0.00	QC 5 - 40	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	DAS
						Packaging 3 - 5 - B4B	28
						Packaging 3 - 6 - B4B	9-89
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	6/20/19	0.00 0.00		QC 21 - FG - 21	DAS
						QC 21 - FG - 70	21
						QC 21 - SA - 53	9-89 JUN 07 2019

Part Op 100 - Issue S/N. No labor cost associated with this operation

Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

RBCOL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	1 Ea (1 ea)	100-Small Fab - Issue SN	5168372
5274T761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5142197
7189K31	Cable Ties Black	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5038430
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5094607
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5145165
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5055949
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5021040
RBE-350DAMPER	Damper Spanner Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5177621
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5187850
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	105-Small Fab - 2 - B4B	514814
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5129866
RBE-350TEMP	Temperature Probe	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5098175
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	515438
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5168976
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5168994
RBE350A93-3300-20	Tail Rotor Hub Socket	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5167961
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5174026
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5174725
RBE350A93-3305-20-1	Tail Gearbox Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5120027
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	51781973
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5121708
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5179939
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5122722
RBE350A93-3400-00	Drive Shaft Thimble	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5115898
RBE350A93-3500-00	Bearing Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5156431
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5122684
RBE350A94-2704-00	Pedals Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5116133
RBE350A94-2706-00	Rigging Pin Set	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5121872
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5181951
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5113375
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5152954
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172861
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5183103
RBE350A94-3701-00	7° Main Rotor Rigging Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5155061
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5117215
RBE703A94-1130-01	Main Rotor Blade Trim Tab Tools Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	
RBE703A95-0505-00-15	TGB Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5181666
RBE703A95-0508-00-15	MGB Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5181754
RBE703A95-0508-00-17	MGB Drain Tube Hose Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5181864
RBE703A95-0520-01-17	Engine & Hydraulic Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5170658
RBE703A95-0520-01-19	Engine & Hydraulic Drain Tube Hose Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5161597
RBEA62309-2	Bottom Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5169432
RBEA62309-3	Stiffener Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5182151
RBEA62309-6	Top Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5168374
RBEA62309-7	Top Foam Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5168373
RBEA62309-8	Top Shelf Placard	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5159419
RBEA62309-9	Bottom Shelf Placard	1 pcs (1 ea)	105-Small Fab - 2 - B4B	
RBEA62310	AS350/355 Engine Strut	1 pcs (1 ea)	105-Small Fab - 2 - B4B	
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	105-Small Fab - 2 - B4B	
RBW109-3101-58-1-1	Hammer, Steel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	
RBW109-3101-58-2-1	Hammer, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	

RBE 703A94-1130-01-01 Qty 1 5162244 work

RBE 703A94-1130-01-23 Qty 1 5142166

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	APP-1750-E	1	7	0
105-Small Fab - 2 - B4B	5274T761	1	21	0
	7189K31	1	757	0
	9052000	4	59	0
	97524A032	4	305	0
	NAS1756-12	1	202	0
	RB41011	1	337	0
	RBE-350DAMPER	1	1	0
	RBE-350HYD	1	10	0
	RBE-350INCLINOMETER	1	17	0
	RBE-350TDRS	1	17	0
	RBE-350TEMP	1	3	0
	RBE350A93-3200-20-1	1	9	0
	RBE350A93-3205-00E	1	7	0
	RBE350A93-3205-00T	1	8	0
	RBE350A93-3300-20	1	20	0
	RBE350A93-3302-02	1	3	0
	RBE350A93-3303-02	1	3	0
	RBE350A93-3305-20-1	1	27	0
	RBE350A93-3307-00	1	1	0
	RBE350A93-3312-03	1	3	0
	RBE350A93-3316-20-1	1	19	0
	RBE350A93-3317-20	1	19	0
	RBE350A93-3400-00	1	39	0
	RBE350A93-3500-00	1	3	0
	RBE350A93-3501-20	1	10	0
	RBE350A94-2704-00	1	4	0
	RBE350A94-2706-00	1	3	0
	RBE350A94-2708-01	1	1	0
	RBE350A94-3301-00	1	6	0
	RBE350A94-3700-A	1	3	0
	RBE350A94-3700-B	1	6	0
	RBE350A94-3700-C	1	1	0
	RBE350A94-3701-00	1	9	0
	RBE350A94-5201-20	1	4	0
	RBE703A94-1130-01	1	0	0
	RBE703A95-0505-00-15	1	1	0
	RBE703A95-0508-00-15	1	0	0
	RBE703A95-0508-00-17	1	0	0
	RBE703A95-0520-01-17	1	6	0
	RBE703A95-0520-01-19	1	6	0
	RBEA62309-2	1	8	0
	RBEA62309-3	1	2	0
	RBEA62309-6	1	8	0
	RBEA62309-7	1	8	0
	RBEA62309-8	1	18	0
	RBEA62309-9	1	3	0
	RBEA62310	1	2	0
	RBT18025-13	1	11	0
	RBW109-3101-58-1-1	1	6	0
	RBW109-3101-58-2-1	1	6	0

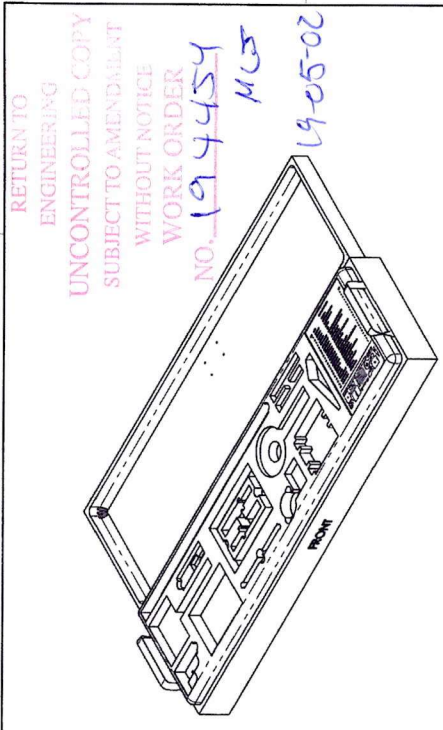
Part Specifications

Specifications could not be found.

Plex 5/2/19 1:57 PM Dart.lajeunesse.marie

SHOP COPY

ITEM #	QTY	PART #	PART TITLE
-1	1	RBEA62309-1	PACKAGING ASSEMBLY
-8	1	RBEA62309-8	TOP SHELF PLACARD
-9	1	RBEA62309-9	BOTTOM SHELF PLACARD
-10	4	RBEA62309-10	HIGHLAND#9052000 OR EQUIV. (BUNGEE CORD 1/4" DIA. X 10' LG.)
-11	1	RBEA62309-11	NAS 1756-12 (REMOVE BEFORE FLIGHT FLAG)
-12	1	RBEA62309-12	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-13	1	RBEA62309-13	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
14	1	RBE350A93-3200-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
15	1	RBE350A93-3205-00E	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
16	1	RBE350A93-3205-00T	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
17	1	RBE350A93-3300-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
18	1	RBE350A93-3302-02	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
19	1	RBE350A93-3303-02	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
20	1	RBE350A93-3305-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
21	1	RBE350A93-3307-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
22	1	RBE350A93-3312-03	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
23	1	RBE350A93-3316-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
24	1	RBE350A93-3317-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
25	1	RBE350A93-3400-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
26	1	RBE350A93-3500-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
27	1	RBE350A93-3501-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
28	1	RBE350A94-2704-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
29	1	RBE350A94-2706-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
30	1	RBE350A94-2708-01	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
31	1	RBE350A94-3301-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
32	1	RBE350A94-3700-A	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
33	1	RBE350A94-3700-B	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
34	1	RBE350A94-3700-C	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
35	1	RBE350A94-3701-00	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
36	1	RBE350A94-3201-20	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
37	1	RBE-350DAMPER	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
38	1	RBE-350HYD	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
39	1	RBE-350INCLINOMETER	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
40	1	RBE-350TEMP	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
41	1	RBE-350TRDS	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
42	1	RBE703A94-1130-01-01	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
43	1	RBE703A94-1130-01-23	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
44	1	RBE703A95-0505-00-15	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
45	1	RBE703A95-0508-00-15	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
46	1	RBE703A95-0508-00-17	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
47	1	RBE703A95-0520-01-17	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
48	1	RBE703A95-0520-01-19	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
49	1	RBEA62310	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
50	1	RBT18025-13	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
51	1	RBW109-3101-58-1-1	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
52	1	RBW109-3101-58-2-1	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
53	1	RB41011	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
54	4	McMaster#7524A032 OR EQUIV.	McMaster#5274T61 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)



RBEA62309 AS350/355 FIELD MAINTENANCE KIT

T	REPLACED ITEM -5 WITH DTSP10002 ITEM 58 WAS McMaster#97447A651 OR EQUIV. IS McMaster#97447A651 OR EQUIV. -2 DIM WAS 3.50 REF IS 3.29 -4 DIM WAS 0.261/0.257 THRU IS 0.257 THRU -6 DIM WAS 1.63 REF IS 1.63	KPT
S	SEE PREVIOUS REVISIONS FOR MORE INFORMATION ITEM -10 WAS ITEM -9 ITEM -11 WAS ITEM -10 ITEM -12 WAS ITEM -11 ITEM -13 WAS ITEM -12 UPDATED BOM TO REFERENCE CORRECT TOOL NUMBERS TO BE INCLUDED IN KIT -5 ADDED HEAT CUT NOTE -8 ENGRAVING FOR BOTTOM SHELF REMOVED, UPDATED ENGRAVING -9 IS BOTTOM SHELF PLACARD. -10 PIN WAS McMaster#9835T03 (ELASTIC TIE DOWN) OR EQUIV. IS HIGHLAND#9052000 (ELASTIC TIE DOWN) OR EQUIV.	KPT

REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT		
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	KPT		
APPROVED	KPT		
DATE	3/27/2019		

DESIGN	KPT	TOOL PART #	RBEA62309
CHECKED	KPT	TITLE	AS350/355 FIELD MAINTENANCE KIT
MFG. APPR.	KPT	SCALE	1:1
APPROVED	KPT	NTS	
DATE	3/27/2019		

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

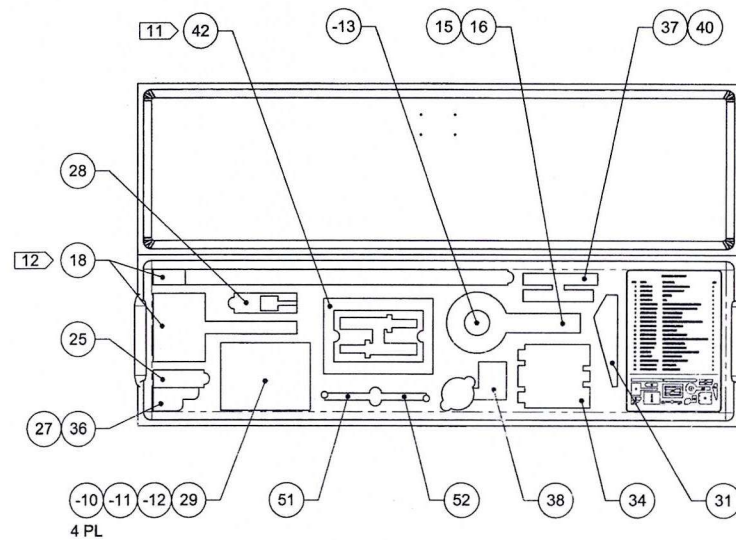
8 7 6 5 4 3 2 1

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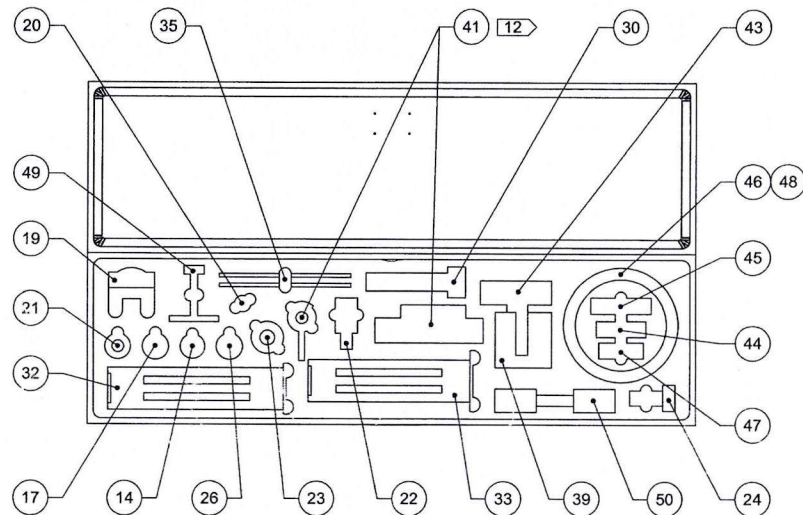
C

B

A



TOOLS PLACED IN ITEM -6 TOP FOAM



TOOLS PLACED IN ITEM -2 BOTTOM FOAM

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBEA62309 TITLE AS350/355 FIELD MAINTENANCE KIT	REV. T
DRAWN	KPT		SHEET 3 OF 11
CHECKED	KPT		SCALE
MFG. APPR.	DP		NTS
APPROVED	<i>[Signature]</i>		
DATE	3/27/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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